EUCON 1037
HIGH RANGE WATER REDUCER - SUPERPLASTICIZER

DESCRIPTION
EUCON 1037 is a high range water reducing admixture. It may be added to the concrete at the job site or at the ready mix concrete plant. EUCON 1037 is formulated to retain plastic consistency for 30-60 minutes after dosing, depending on the initial slumps, dosage rates, and ambient temperature. EUCON 1037 contains no added chlorides or chemicals known to promote the corrosion of steel.

PRIMARY APPLICATIONS
• High performance concrete
• General ready mix concrete
• Heavily reinforced concrete
• Flatwork and mass concrete
• Prestressed concrete
• Low water/cement ratio concrete
• High slump, flowable concrete

FEATURES/BENEFITS
• Aids in producing low water/cement ratio concrete allowing higher strengths
• Produces flowing concrete
• Produces high early strengths when used in precast work with Type I cement
• Aids in concrete placement and reduces labor cost

TECHNICAL INFORMATION
Performance Data:
The following test results were achieved using typical ASTM C 494 mix design requirements, 517 lb/yd³ (307 kg/m³) cement content and similar (± 0.5)% air content. These results were obtained under laboratory conditions with materials and mix designs meeting the specifications of ASTM C 494. Changes in materials and mix designs can affect the dosage response of EUCON 1037.

![Graphs showing Eucon 1037 Compressive Strength Results and Set Time Results]
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Packaging
EUCON 1037 is packaged in bulk, 275 gal (1041 L) totes, 55 gal (208 L) drums and 5 gal (18.9 L) pails.

Shelf Life
2 years in original, unopened package.

Specifications/Compliances
• Fully complies with the requirements of ASTM C 494, Types A & F admixtures.
• Fully complies with the requirements of AASHTO M 194.
• ANSI/NSF STD 61

Directions for Use
EUCON 1037 has a recommended dosage range of 8 to 25 oz per 100 lbs (520 to 1630 mL per 100 kg) of cementitious material. Dosage recommendations depend on the characteristics of the materials being used in the mix design. Higher dosages are acceptable with prior testing and confirmation of the desired performance with specific materials used.

For any concrete application including Self-Consolidating Concrete (SCC), the dosage of EUCON 1037 will vary depending on the mix design, local materials, and individual needs of the concrete producer. Trial mixes should be run to verify plastic and hardened performance with local materials. If the material gradations are not optimum for SCC, a viscosity modifier may be used to improve the quality of the mix. Please consult a local Euclid Chemical Sales Professional for trial mixtures and dosage recommendations.

EUCON 1037 can be added to the initial batch water or directly on the freshly batched concrete and mixed for approximately 5 minutes or 70 revolutions. However, better results have been observed batching directly on the freshly batched concrete. It should not come into contact with dry cement or other admixtures until mixed thoroughly with the concrete batch.

EUCON 1037 is compatible with most admixtures including air-entraining agents, accelerators, most water-reducers, retarders, shrinkage reducers, corrosion inhibitors, viscosity modifiers, and microsilica; however, each material should be added to the concrete separately.

Figure 1: Recommended Dosage of Eucon 1037 to achieve flowable concrete (7-9”/180 - 230 mm slump)

<table>
<thead>
<tr>
<th>Initial Slump, inches (mm)</th>
<th>Dosage Range of Eucon 1037, oz/cwt (mL/100 kg)</th>
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</thead>
<tbody>
<tr>
<td>4 (100)</td>
<td>8 - 10 (520 - 650)</td>
</tr>
<tr>
<td>3 (75)</td>
<td>10 - 12 (650 - 780)</td>
</tr>
<tr>
<td>2 1/2 (65)</td>
<td>12 - 14 (780 - 910)</td>
</tr>
<tr>
<td>2 (60)</td>
<td>14 - 16 (910 - 1040)</td>
</tr>
<tr>
<td>1 1/2 (40)</td>
<td>16 - 18 (1040 - 1170)</td>
</tr>
</tbody>
</table>

Placement
Concrete treated with EUCON 1037 may be placed in the same fashion as conventional concrete.

Formwork
Forms for walls or narrow sections must be watertight, strong and have good bracing. During the “flowing period”, when the concrete is at a slump of 7” to 9” (180-230 mm), the concrete will exert a higher pressure at the base of the form than conventional concrete. Formwork for slabs is the same as for conventional concrete.

Precautions / Limitations
• Care should be taken to maintain EUCON 1037 above freezing; however, freezing and subsequent thawing will not harm the material if thoroughly agitated. Never agitate with air or an air lance.
• In all cases, consult the Safety Data Sheet before use.

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