PLASTOL 6425

HIGH RANGE WATER REDUCING ADMIXTURE

DESCRIPTION

PLASTOL 6425 is a ready to use polycarboxylate based, high range water reducing admixture for concrete. PLASTOL 6425 increases early concrete strength as well as ultimate strength. PLASTOL 6425 can be used to produce increased concrete slump or to significantly reduce water demand for a specific slump. PLASTOL 6425 can be added at the plant or job site and is compatible with other Euclid Chemical admixtures. PLASTOL 6425 contains no added chlorides or chemicals known to promote the corrosion of steel.

PRIMARY APPLICATIONS

- High performance concrete
- Self-compacting concrete
- Precast concrete
- Low water/cement ratio concrete
- High early strength applications

FEATURES/BENEFITS

- Low water/cement ratio reduces water demand
- Self-compacting concrete reduces labor costs
- High early strength reduces energy costs
- Controlled setting times reduces labor costs
- Consistent air content

TECHNICAL INFORMATION

Performance Data:

The following test results were achieved using typical ASTM C 494 mix design requirements, 517 lb/yd³ (307 kg/m³) cement content and similar (± 0.5)% air content. These results were obtained under laboratory conditions with materials and mix designs meeting the specifications of ASTM C 494. Changes in materials and mix designs can affect the dosage response of PLASTOL 6425.

**PLASTOL 6425 Compressive Strength Data (psi)**

<table>
<thead>
<tr>
<th>Age (Day)</th>
<th>Reference</th>
<th>Fast/Slow</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 Day</td>
<td>1306</td>
<td>3404</td>
</tr>
<tr>
<td>3 Day</td>
<td>2224</td>
<td>3105</td>
</tr>
<tr>
<td>7 Day</td>
<td>4758</td>
<td>4390</td>
</tr>
<tr>
<td>28 Day</td>
<td>5900</td>
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**PLASTOL 6425 Set Time Results (hr:min)**

<table>
<thead>
<tr>
<th>Reference</th>
<th>Fast/Slow</th>
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</thead>
<tbody>
<tr>
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<tr>
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<tr>
<td>2:24</td>
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<td>6:00</td>
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<td>7:12</td>
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</tr>
<tr>
<td>8:24</td>
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</tr>
</tbody>
</table>

**High-Range Water Reducers**

Master Format #:

03 30 00    03 40 00
03 70 00
PACKAGING

PLASTOL 6425 is packaged in bulk, 275 gal (1041 L) totes, 55 gal (208 L) drums and 5 gal (18.9 L) pails.

SHELF LIFE

1 year in original, unopened container.

SPECIFICATIONS/COMPLIANCES

Fully complies with the requirements of:
• ASTM C 494, Type A & F admixture and AASHTO M 194 Type A & F admixture.
• ASTM C 1017 as a Type I admixture.

DIRECTIONS FOR USE

PLASTOL 6425 has a recommended dosage range of 3 to 15 oz per 100 lbs (200 to 980 mL per 100 kg) of cementitious material. Dosage recommendations depend on the characteristics of the materials being used in the mix design. Higher dosages are acceptable with prior testing and confirmation of the desired performance with specific materials used.

For any concrete application including Self-Consolidating Concrete (SCC), the dosage of PLASTOL 6425 will vary depending on the mix design, local materials, and individual needs of the concrete producer. Trial mixes should be run to verify plastic and hardened performance with local materials. If the material gradations are not optimum for SCC, a viscosity modifier may be used to improve the quality of the mix. Please consult a local Euclid Chemical Sales Professional for trial mixtures and dosage recommendations.

PLASTOL 6425 can be added to the initial batch water or directly on the freshly batched concrete and mixed for approximately 5 minutes or 70 revolutions. However, better results have been observed batching directly on the freshly batched concrete.

It should not come into contact with dry cement or other admixtures until mixed thoroughly with the concrete batch. PLASTOL 6425 is compatible with other Euclid Chemical admixtures including air-entraining agents, accelerators, most water reducers, retarders, shrinkage reducers, corrosion inhibitors, viscosity modifiers, and microsilica; however, each material should be added to the concrete separately.

PRECAUTIONS / LIMITATIONS

• Care should be taken to maintain PLASTOL 6425 above freezing; however, freezing and subsequent thawing will not harm the material if thoroughly agitated. Never agitate with air or an air lance, use a circulation pump or small paddle mixer instead.

• If re-dosing PLASTOL 6425 at the job site, it is recommended that the air content of the concrete mix is checked to conform to job specifications.

• In all cases, consult the Safety Data Sheet before use.

WARRANTY: The Euclid Chemical Company ("Euclid") solely and expressly warrants that its products shall be free from defects in materials and workmanship for one (1) year from the date of purchase. Unless authorized in writing by an officer of Euclid, no other representations or statements made by Euclid or its representatives, in writing or orally, shall alter this warranty. EUCLID MAKES NO WARRANTIES, IMPLIED OR OTHERWISE, AS TO THE MERCHANTABILITY OR FITNESS FOR ORDINARY OR PARTICULAR PURPOSES OF ITS PRODUCTS AND EXCLUDES THE SAME. If any Euclid product fails to conform with this warranty, Euclid will replace the product at no cost to Buyer. Replacement of any product shall be the sole and exclusive remedy available and buyer shall have no claim for incidental or consequential damages. Any warranty claim must be made within one (1) year from the date of the claimed breach. Euclid does not authorize anyone on its behalf to make any written or oral statements which in any way alter Euclid’s installation information or instructions in its product literature or on its packaging labels. Any installation of Euclid products which fails to conform with such installation information or instructions shall void this warranty. Product demonstrations, if any, are done for illustrative purposes only and do not constitute a warranty or warranty alteration of any kind. Buyer shall be solely responsible for determining the suitability of Euclid’s products for the Buyer’s intended purposes.

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