



EUCLID CHEMICAL

SPEED CRETE RED LINE

RAPID-SETTING, REPAIR MATERIAL

DESCRIPTION

SPEED CRETE RED LINE is a rapid-setting, cement-based concrete and masonry repair mortar. SPEED CRETE RED LINE is a proprietary formulation of blended portland cements, finely processed selected aggregates, and specific chemical additives that undergo a chemical "hyper hydration" and produces a stable, low permeability, cementitious matrix. SPEED CRETE RED LINE can be "shaved" for detailed repairs.

PRIMARY APPLICATIONS

- Interior and exterior
- Vertical, overhead and horizontal repairs
- Used at no slump consistency
- Outstanding repair material for concrete pipe, curbs, sidewalks, formed and precast concrete

FEATURES/BENEFITS

- Initial set in 8 to 20 minutes
- Final set within 30 minutes
- Can be "shaved" to desired shape
- High strength
- Excellent durability
- Compatible with galvanic anodes

TECHNICAL INFORMATION

Material Properties at 75°F (24°C)

Compressive Strength, psi (MPa) ASTM C 109

24 Hour.....2,550 (17.6)

7 Day.....4,000 (27.6)

28 Day.....5,700 (39.3)

Set Time, ASTM C 266

Initial.....8 - 20 Min

Final.....15 - 30 Min

Split Tensile Strength, psi (MPa) ASTM C 496

7 Day.....240 (1.7)

28 Day.....290 (2.0)

Flexural Strength, psi (MPa) ASTM C 348

7 Day.....700 (4.8)

28 Day.....918 (6.3)

Freeze Thaw Durability Factor ASTM C 666

300 Cycles.....96.75%

Shrinkage 50% RH ASTM C 157 (3"x3"x11" specimens were removed from molds @ 24 hours)

28 Day.....-0.069%

Expansion 100% RH ASTM C 157 (3"x3"x11" specimens were removed from molds @ 24 hours)

28 Day.....0.142%

Scaling Resistance ASTM C 672

50 Cycles.....0% loss

Volumetric Resistivity.....5,250 ohm-cm

Appearance: Available in 6 shades of gray

PACKAGING

SPEED CRETE RED LINE is packaged in 50 lb (22.7 kg) poly-lined bags, and 50 lb (22.7 kg) pails

SHELF LIFE

18 months in original, unopened packaging

COVERAGE

One 50 lb (22.7 kg) bag yields approximately 0.47 ft³ (0.013 m³) when mixed with 5.5 qt (5.2 L) water.

VERTICAL/OVERHEAD REPAIR

SPEED CRETE RED LINE

 MASTER FORMAT #:
03 01 30.71

DIRECTIONS FOR USE

Surface Preparation: Concrete surfaces must be structurally sound, free of loose or deteriorated concrete and free of dust, dirt, paint, efflorescence, oil and all other contaminants. Mechanically abrade the surface to achieve a surface profile equal to CSP 6 - 8 in accordance with ICRI Guideline 310.2. Properly clean profiled area.

Priming & Bonding (Saw Cut & Chipped Out Repairs): Thoroughly clean any exposed reinforcing steel, and apply DURALPREP A.C. to the concrete and the reinforcing steel within the repair area. Refer to the DURALPREP A.C. technical data sheet for full instructions. Alternatively, application of a scrub coat of SPEED CRETE RED LINE to the saturated surface dry (SSD) concrete surface may be used for bonding. The repair material must be placed on the scrub coat before the scrub coat dries out.

Mixing: SPEED CRETE RED LINE will require approximately 5 to 5.5 qt (4.7 to 5.2 L) of potable water per 50 lb (22.7 kg) bag to achieve the proper mix consistency. Pour the measured amount of water into a clean mixing container, then add the SPEED CRETE RED LINE, and thoroughly mix for no more than 60 seconds to a stiff, no slump, putty-like consistency. Mix small quantities of SPEED CRETE RED LINE in a clean pail with a hand trowel. Use a rotary mixer with rubber tip blades for mixing quantities up to 100 lbs. (45.4 kg). To fill patches 2" (5.1 cm) deep or greater, add clean, pre-dampened, 3/8" (0.96 cm) size pea gravel. **DO NOT USE LIMESTONE AGGREGATE.** The mix ratio must not exceed 40 lbs. (18 kg) of pea gravel to each 50 lb (22.7 kg) bag or pail of SPEED CRETE RED LINE. **Mixing procedure:** Start mixer, load water, load pea gravel, and then load the SPEED CRETE RED LINE. **MIX FOR NO MORE THAN 60 SECONDS.**

Application: Place SPEED CRETE RED LINE in 3/4" - 2" (1.9 cm - 5 cm) lifts. To ensure a complete bond with the entire surface, force the SPEED CRETE RED LINE firmly into the SSD area by hand or with a trowel. Slightly overfill the repair, and following initial set, shave the material to conform to the contour of the surrounding surface. Always shave SPEED CRETE RED LINE toward the common bonding edge between the repair mortar and the existing surface. Cure material using standard curing practices.

Cold Weather Installation: Application at temperatures below 40°F (4°C) extends the set time. Heating the repair area until warm, using warm water for mixing, and tenting/insulating the repair area after application will increase strength development. Do not use direct heat on the repair after it is installed.

CLEAN-UP

Clean application tools and mixing equipment with water immediately following use.

PRECAUTIONS/LIMITATIONS

- Keep in covered storage away from all moisture.
- Mix no more than 60 seconds.
- Use only potable water with SPEED CRETE RED LINE.
- Mix to a stiff, putty-like, no slump consistency. Do not add more water than recommended above or apply thinner than 3/4" (1.9 cm).
- Do not retemper or add sand to SPEED CRETE RED LINE.
- In all cases, consult the Safety Data Sheet before use.

Rev. 10.18

WARRANTY: The Euclid Chemical Company ("Euclid") solely and expressly warrants that its products shall be free from defects in materials and workmanship for one (1) year from the date of purchase. Unless authorized in writing by an officer of Euclid, no other representations or statements made by Euclid or its representatives, in writing or orally, shall alter this warranty. EUCLID MAKES NO WARRANTIES, IMPLIED OR OTHERWISE, AS TO THE MERCHANTABILITY OR FITNESS FOR ORDINARY OR PARTICULAR PURPOSES OF ITS PRODUCTS AND EXCLUDES THE SAME. If any Euclid product fails to conform with this warranty, Euclid will replace the product at no cost to Buyer. Replacement of any product shall be the sole and exclusive remedy available and buyer shall have no claim for incidental or consequential damages. Any warranty claim must be made within one (1) year from the date of the claimed breach. Euclid does not authorize anyone on its behalf to make any written or oral statements which in any way alter Euclid's installation information or instructions in its product literature or on its packaging labels. Any installation of Euclid products which fails to conform with such installation information or instructions shall void this warranty. Product demonstrations, if any, are done for illustrative purposes only and do not constitute a warranty or warranty alteration of any kind. Buyer shall be solely responsible for determining the suitability of Euclid's products for the Buyer's intended purposes.