DIAMOND CLEAR

SOLVENT-BASED, NON-YELLOWING CURE & SEAL FOR FRESH CONCRETE

DESCRIPTION

DIAMOND CLEAR is an acrylic copolymer curing and sealing compound designed to provide a quality cure and seal while assuring total resistance to yellowing from ultraviolet exposure. DIAMOND CLEAR is particularly well suited for curing and sealing fresh, exterior architectural concrete where membrane yellowing is undesirable. DIAMOND CLEAR can be tinted with Euclid Universal Color Packs, which are available in 33 standard colors.

PRIMARY APPLICATIONS

- Exterior or interior fresh concrete surfaces
- Walls and columns
- Parking garages
- Dry shake hardened floors

FEATURES/BENEFITS

- Seals all concrete surfaces providing a glossy appearance and easier clean-up
- Improves new concrete by promoting a proper cure and development of a strong surface
- Dustproofs concrete with a tough durable film
- Will not yellow under ultraviolet exposure
- Can be tinted with Euclid Universal Color Packs to even out variegated concrete surfaces

TECHNICAL INFORMATION

Typical Engineering Data
The following are typical values obtained under laboratory conditions. Expect reasonable variation under field conditions.

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dry to Touch</td>
<td>&lt; 1 hour</td>
</tr>
<tr>
<td>Recoat</td>
<td>4 hours minimum</td>
</tr>
<tr>
<td>Foot Traffic</td>
<td>4 to 6 hours</td>
</tr>
<tr>
<td>Wheel Traffic</td>
<td>6 to 10 hours</td>
</tr>
<tr>
<td>VOC Content</td>
<td>682 g/L</td>
</tr>
<tr>
<td>Solids Content (by weight)</td>
<td>&gt; 25%</td>
</tr>
<tr>
<td>Moisture Loss ASTM C156</td>
<td>&lt; 0.40 kg/m²</td>
</tr>
</tbody>
</table>

Appearance: DIAMOND CLEAR is a clear liquid in the container. After application and drying, DIAMOND CLEAR will darken concrete, and will have a high-gloss finish. A small test area is strongly recommended to confirm appearance prior to beginning full application.

*Lower concrete temperatures, lower ambient temperatures, higher relative humidity, or a combination of the above will extend drying times.

PACKAGING

DIAMOND CLEAR is packaged in 55 gal (208 L) drums and 5 gal (18.9 L) pails

SHELF LIFE

3 years in original, unopened container

SPECIFICATIONS/COMPLIANCES

ASTM C1315, Type 1, Class A
ASTM C309, Type 1, Classes A & B
AASHTO Specification M 148, Type 1, Classes A & B

COVERAGE

<table>
<thead>
<tr>
<th>Application</th>
<th>First Coat</th>
<th>Second Coat (Optional)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Curing &amp; Sealing Fresh Concrete</td>
<td>300 to 350 (7.4 to 8.6)</td>
<td>350 to 400 (8.6 to 9.8)</td>
</tr>
<tr>
<td>Sealing or Re-sealing Existing/Cured Concrete</td>
<td>350 to 400 (8.6 to 9.8)</td>
<td>350 to 400 (8.6 to 9.8)</td>
</tr>
</tbody>
</table>

NOTE: Coverage rates are approximate. Actual coverage depends on temperature, texture, and substrate porosity. Avoid excessive build-up of sealer, as this may cause discoloration and/or poor product performance.
**Directions for Use**

**Surface Preparation:** For existing concrete, the surface must be clean of any and all surface contaminants, and free of standing water. If applying DIAMOND CLEAR to previously sealed concrete, call Euclid Chemical to check compatibility. If the chemical makeup of the previous sealer is unknown, a small test section is strongly recommended to check compatibility between DIAMOND CLEAR and the old sealer. When applying DIAMOND CLEAR to freshly poured concrete as a cure & seal, the surface bleed water must be allowed to evaporate prior to applying DIAMOND CLEAR, and the surface must be hard enough as to not be marred during product application.

**Mixing:** DIAMOND CLEAR requires no pre-blending prior to use. If using Euclid Universal Color Packs or Euco Grip with this sealer, please refer to those products’ technical data sheets for mixing instructions.

**Application:** Apply at the recommended coverage rate using an industrial, solvent-resistant pump-up sprayer with a high-solids nozzle and a short-nap, solvent-resistant roller. Apply sealer uniformly to the concrete using sprayer, then lightly backroll the sealer to ensure even coverage. Maintain a “wet edge” while spraying, and backroll over sprayer lap marks for best appearance. DIAMOND CLEAR may be applied by roller alone, but extra care must be taken to ensure that the sealer is applied uniformly, and at the proper coverage rate. Redistribute any puddles or runs before DIAMOND CLEAR dries. Protect freshly coated surfaces from rain or heavy fog for a minimum of 12 hours after application.

Application of DIAMOND CLEAR too heavily, in too many successive coats, or in multiple coats from re-sealing too frequently can cause bubbling, whitening, peeling, flaking, and ultimately, failure of the product. To prevent over-application, it is good practice to measure the area to be sealed and then measure the corresponding volume of product required based on the coverage rate. In addition, applying DIAMOND CLEAR in hot weather/direct sunlight or onto a hot surface can cause bubbling.

For additional guidance in applying Euclid Chemical curing and sealing compounds, visit our website to see an instructional video on the procedure.

**Clean-Up**

Tools and equipment may be cleaned with EUCO SOLVENT, xylene/xylol, or acetone (always follow package directions and warning labels) immediately following use. Clean drips and overspray with one of the above solvents while still wet. Run cleaning solvent through spray equipment to remove residual materials and prevent clogging of nozzle in future use. If not cleaned immediately, the sealer may leave an unwanted residue on painted surfaces, glass, or wood.

**Removal**

Dried, cured DIAMOND CLEAR may be removed with a strong solvent such as EUCO SOLVENT, xylene/xylol, or MEK (always follow package directions and warning labels). EUCO CLEAN & STRIP is a citrus-based stripper that can also be used to remove this product. Alternatively, the product can be removed by sandblasting or by other similar mechanical means.

**Precautions/Limitations**

- Keep DIAMOND CLEAR away from open flames, sparks, or other sources of ignition
- If using DIAMOND CLEAR indoors, ensure adequate fresh air ventilation and block all HVAC ducts which may distribute solvent odor. Extinguish any pilot lights or other sources of ignition prior to starting DIAMOND CLEAR application.
- DIAMOND CLEAR will not freeze in storage, but should be allowed to reach at least 50°F (10°C) before use
- Surface and ambient temperature during coating applications should be between 40°F and 90°F (4°C and 32°C)
- Do not apply DIAMOND CLEAR to frost-filled or frozen substrates
- Do not apply DIAMOND CLEAR in hot direct sunlight
- Do not apply DIAMOND CLEAR over bleed water or free-standing water
- Do not apply DIAMOND CLEAR if rain or heavy fog is expected within 12 hours of application
- Do not thin DIAMOND CLEAR
- DIAMOND CLEAR is not resistant to gasoline or other automotive fluids
- DIAMOND CLEAR will enhance color and darken substrates
- Excessive build up of DIAMOND CLEAR or puddling of the product during application can lead to failure to dry completely, bubbling, whitening, peeling and/or flaking of the sealer, and discoloration of the concrete
- Applying thicker than recommended, applying in cool/cold weather, prolonged exposure to moisture (high humidity, rain), or lack of air flow may result in the sealer remaining soft/wet/tacky for longer than the times found on this data sheet
- When floor covering adhesives will be used following DIAMOND CLEAR application, a test area is recommended to ensure compatibility of the adhesive with DIAMOND CLEAR
- Application of a test area is strongly recommended to confirm final appearance and texture of the product with the end user
- In all cases, consult the product Safety Data Sheet before use

**WARRANTY:** The Euclid Chemical Company ("Euclid") solely and expressly warrants that its products shall be free from defects in materials and workmanship for one (1) year from the date of purchase. Unless authorized in writing by an officer of Euclid, no other representations or statements made by Euclid or its representatives, in writing or orally, shall alter this warranty. EUCLID MAKES NO WARRANTIES, IMPLIED OR OTHERWISE, AS TO THE MERCHANTABILITY OR FITNESS FOR ORDINARY OR PARTICULAR PURPOSES OF ITS PRODUCTS AND EXCLUDES THE SAME. If any Euclid product fails to conform with this warranty, Euclid will replace the product at no cost to Buyer. Replacement of any product shall be the sole and exclusive remedy available and buyer shall have no claim for incidental or consequential damages. Any warranty claim must be made within one (1) year from the date of the claimed breach. Euclid does not authorize anyone on its behalf to make any written or oral statements which in any way alter Euclid’s installation information or instructions in its product literature or on its packaging labels. Any installation of Euclid products which fails to conform with such installation information or instructions shall void this warranty. Product demonstrations, if any, are done for illustrative purposes only and do not constitute a warranty or warranty alteration of any kind. Buyer shall be solely responsible for determining the suitability of Euclid’s products for the Buyer’s intended purposes.