



BROWNTONE CS 350

EXEMPT SOLVENT-BASED, PIGMENTED CURE & SEAL
FOR EXPOSED AGGREGATE CONCRETE

PACKAGING

55 gal (208 L) drums
Code: 258DC 55

5 gal (18.9 L) pails
Code: 258DC 05

CLEAN UP

Xylene/xylol or acetone
(see "Clean-Up and Removal")

SHELF LIFE

2 years when stored properly

SPECIFICATIONS AND COMPLIANCES

- VOC Content: 318 g/L
- ASTM C1315 Type 1, Class A
- ASTM C309 Type 1, Classes A and B
- Complies with Federal AIM Rule VOC regulations and with VOC standards in the OTC and LADCO states

DESCRIPTION

BROWNTONE CS 350 is an exempt solvent-based acrylic polymer blend that cures, seals, and enhances the appearance of exposed aggregate concrete surfaces. BROWNTONE CS 350 is specially formulated with earth-toned pigments that highlight the natural color of the aggregate, making exposed aggregate surfaces look more even in color and richer in appearance. BROWNTONE CS 350 also provides protection against the damaging effects of traffic, weather, and de-icing salts. Although especially formulated for exposed aggregate concrete, BROWNTONE CS 350 can be used on any concrete surfaces - new or old - where a translucent brown tint is desired.

PRODUCT CHARACTERISTICS

FEATURES/BENEFITS

- Enhances the natural tone and evens out the color of exposed aggregate concrete
- Cures and seals new concrete in one step
- Protects concrete from the damaging effects of weather and traffic
- Non-yellowing
- Complies with VOC standards in the OTC and LADCO states

PRIMARY APPLICATIONS

- Curing and sealing exposed aggregate concrete

COMMON METHODS

- Industrial solvent-resistant pump-up sprayer with high solids-nozzle
- Short-nap solvent-resistant roller

APPEARANCE

BROWNTONE CS 350 is a brown liquid in the container. After application and drying, BROWNTONE CS 350 will greatly darken concrete to a brown color, and will have a medium-gloss finish. A small test area is strongly recommended to confirm appearance prior to beginning full application.

APPLICATION PROPERTIES

These properties are based on laboratory conditions at 70 °F. Expect variation based on jobsite conditions.

Solids content:	26 to 28%
Dry to touch:	< 1 hour
Recoat:	minimum 2 hours
Foot Traffic:	2 to 4 hours
Wheel Traffic:	6 to 10 hours
Moisture Loss (ASTM C156):	< 0.40 kg/m ²

COVERAGE

New Concrete

1st Coat:	300 to 400 ft ² /gal (7.4 to 9.8 m ² /L)
2nd Coat:	400 to 450 ft ² /gal (9.8 to 11.0 m ² /L)

Existing Concrete & Re-Sealing

1st Coat:	400 to 450 ft ² /gal (9.8 to 11.0 m ² /L)
2nd Coat:	450 to 500 ft ² /gal (11.0 to 12.3 m ² /L)

*Coverage rates are approximations. Actual coverage will vary based on temperature, texture, and substrate porosity. **Avoid excessive build-up of sealer, as this may cause discoloration and/or poor product performance**

DIRECTIONS FOR USE

Surface Preparation: For existing concrete, the surface must be clean of any and all surface contaminants, and free of standing water. If applying BROWNTONE CS 350 to previously sealed concrete, call Euclid Chemical to check compatibility. If the chemical makeup of the previous sealer is unknown, a small test section is strongly recommended to check compatibility between BROWNTONE CS 350 and the old sealer. When applying BROWNTONE CS 350 to freshly poured concrete as a cure & seal, the surface bleed water must be allowed to evaporate prior to applying BROWNTONE CS 350, and the surface must be hard enough as to not be marred during product application.

Mixing: BROWNTONE CS 350 should be gently agitated/mixed prior to use to distribute pigments evenly. If using Euco Grip with this sealer, please refer to that product's technical data sheet for mixing instructions.

Application: Apply at the recommended coverage rate using an industrial, solvent-resistant pump-up sprayer with a high-solids nozzle and a short-nap, solvent-resistant roller. Apply sealer uniformly to the concrete using sprayer, then lightly backroll the sealer to ensure even coverage. Maintain a "wet edge" while spraying, and backroll over sprayer lap marks for best appearance. BROWNTONE CS 350 may be applied by roller alone, but extra care must be taken to ensure that the sealer is applied uniformly, and at the proper coverage rate. Re-distribute any puddles or runs before BROWNTONE CS 350 dries. Protect freshly coated surfaces from rain or heavy fog for a minimum of 12 hours after application. Backrolling must immediately follow spraying, as this product dries quickly.

Application of BROWNTONE CS 350 too heavily, in too many successive coats, or in multiple coats from re-sealing too frequently can cause bubbling, whitening, peeling, flaking, and ultimately, failure of the product. To prevent over-application, it is good practice to measure the area to be sealed and then measure the corresponding volume of product required based on the coverage rate. In addition, applying BROWNTONE CS 350 in hot weather/direct sunlight or onto a hot surface can cause bubbling.

For additional guidance in applying Euclid Chemical curing and sealing compounds, visit our website to see an instructional video on the procedure.

CLEAN-UP AND REMOVAL

Tools and equipment may be cleaned with EUCO SOLVENT, xylene/xylol, or acetone (always follow package directions and warning labels) immediately following use. Clean drips and overspray with one of the above solvents while still wet. Run cleaning solvent through spray equipment to remove residual materials and prevent clogging of nozzle in future use. If not cleaned immediately, the sealer may leave an unwanted residue on painted surfaces, glass, or wood.

Dried, cured BROWNTONE CS 350 may be removed with a strong solvent such as EUCO SOLVENT, xylene/xylol, or MEK (always follow package directions and warning labels). EUCO CLEAN & STRIP is a citrus-based stripper that can also be used to remove this product. Alternatively, the product can be removed by sandblasting or by other similar mechanical means.

PRECAUTIONS/LIMITATIONS

- Keep BROWNTONE CS 350 away from open flames, sparks, or other sources of ignition
- If using BROWNTONE CS 350 indoors, ensure adequate fresh air ventilation and block all HVAC ducts which may distribute solvent odor. Extinguish any pilot lights or other sources of ignition prior to starting BROWNTONE CS 350 application.
- BROWNTONE CS 350 will not freeze in storage, but should be allowed to reach at least 50 °F (10 °C) before use
- Surface and ambient temperature during coating applications should be between 40 °F and 85 °F (4 °C and 29 °C)
- Do not apply BROWNTONE CS 350 to frost-filled or frozen substrates
- Do not apply BROWNTONE CS 350 in hot direct sunlight
- Do not apply BROWNTONE CS 350 over bleed water or free-standing water
- Do not apply BROWNTONE CS 350 if rain or heavy fog is expected within 12 hours of application
- Do not thin BROWNTONE CS 350
- BROWNTONE CS 350 is not resistant to gasoline or other automotive fluids
- BROWNTONE CS 350 will enhance color and darken substrates
- Excessive build up of BROWNTONE CS 350 or puddling of the product during application can lead to failure to dry completely, bubbling, whitening, peeling and/or flaking of the sealer, and discoloration of the concrete
- Applying thicker than recommended, applying in cool/cold weather, prolonged exposure to moisture (high humidity, rain), or lack of air flow may result in the sealer remaining soft/wet/tacky for longer than the times found on this data sheet
- When floor covering adhesives will be used following BROWNTONE CS 350 application, a test area is recommended to ensure compatibility of the adhesive with BROWNTONE CS 350
- Application of a test area is strongly recommended to confirm final appearance and texture of the product with the end user
- In all cases, consult the product Safety Data Sheet before use

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