SAFETY DATA SHEET

1. Identification

Material name: UNIVERSAL COLOR PACK ESPRESSO-CS
Material: 01564812Q529

Recommended use and restriction on use

Recommended use: Colorant
Restrictions on use: Not known.

Manufacturer/Importer/Supplier/Distributor Information
EUCLID CHEMICAL COMPANY
19218 REDWOOD ROAD
CLEVELAND OH 44110
US

Contact person:	EH&S Department
Telephone:	216-531-9222
Emergency telephone number:	1-800-424-9300 (US); 1-613-996-6666 (Canada)

2. Hazard(s) identification

Hazard Classification

Health Hazards

Carcinogenicity	Category 2

Unknown toxicity - Health

Acute toxicity, oral	1.8 %
Acute toxicity, dermal	41.75 %
Acute toxicity, inhalation, vapor	100 %
Acute toxicity, inhalation, dust or mist	99.98 %

Environmental Hazards

Acute hazards to the aquatic environment	Category 1

Unknown toxicity - Environment

Acute hazards to the aquatic environment	40.58 %
Chronic hazards to the aquatic environment	100 %

Label Elements

Hazard Symbol:

Signal Word: Warning

Hazard Statement: Suspected of causing cancer.
Very toxic to aquatic life.

Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Avoid release to the environment.

Response: IF exposed or concerned: Get medical advice/attention. Collect spillage.

Storage: Store locked up.

Disposal: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Hazard(s) not otherwise classified (HNOC): None.

3. Composition/information on ingredients

Mixtures

Chemical Identity	CAS number	Content in percent (%)*
Iron oxide	1309-37-1	15 - 40%
Carbon Black	1333-86-4	7 - 13%
Titanium dioxide	13463-67-7	1 - 5%
Amorphous silica	7631-86-9	0.5 - 1.5%
Aluminum oxide	1344-28-1	0.1 - 1%

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Description of necessary first-aid measures

Inhalation: Move to fresh air.

Skin Contact: Wash skin thoroughly with soap and water. Get medical attention if symptoms occur.

Eye contact:	Any material that contacts the eye should be washed out immediately with water. If easy to do, remove contact lenses. If eye irritation persists: Get medical advice/attention.
Ingestion:	Call a POISON CENTER/doctor if you feel unwell. Rinse mouth.
Personal Protection for First-aid Responders:	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Most important symptoms/effects, acute and delayed

Symptoms:	May cause skin and eye irritation.
Hazards:	No data available.

Indication of immediate medical attention and special treatment needed

Treatment:	Symptoms may be delayed.

5. Fire-fighting measures

General Fire Hazards:	No unusual fire or explosion hazards noted.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media:	Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media:	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical:	During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for fire-fighters

Special fire-fighting procedures:	No data available.
Special protective equipment for fire-fighters:	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures:	No data available.
Accidental release measures:	In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

Methods and material for containment and cleaning up:	Dam and absorb spillages with sand, earth or other non-combustible material. Collect spillage in containers, seal securely and deliver for disposal according to local regulations.
Environmental Precautions:	Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so. Avoid release to the environment.

7. Handling and storage

Handling

Technical measures (e.g. Local and general ventilation):	Observe good industrial hygiene practices. Observe occupational exposure limits and minimize the risk of inhalation of vapors and mist. Mechanical ventilation or local exhaust ventilation may be required.
Safe handling advice:	Do not handle until all safety precautions have been read and understood. Obtain special instructions before use. Use personal protective equipment as required.Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
Contact avoidance measures:	No data available.
Hygiene measures:	Observe good industrial hygiene practices. Wash hands before breaks and immediately after handling the product.

Storage

Safe storage conditions:	Store locked up.
Safe packaging materials:	No data available.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Chemical Identity	Type	Exposure Limit Values	Source
Iron oxide - Fume	PEL	10 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Iron oxide - Respirable fraction	TWA	5 mg/m3	US. ACGIH Threshold Limit Values, as amended (01 2010)
Iron oxide - Total dust	TWA	50 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (03 2016)
Iron oxide - Respirable fraction	TWA	5 mg/m3	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (03 2016)
	TWA	15 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (03 2016)
Iron oxide - Total dust	TWA	15 mg/m3	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (03 2016)
Carbon Black	PEL	3.5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Carbon Black - Inhalable fraction	TWA	3 mg/m3	US. ACGIH Threshold Limit Values, as amended (12 2010)
Carbon Black - Respirable	TWA	5 mg/m3	US. OSHA Table Z-3 (29 CFR 1910.1000), as

fraction			amended (09 2016)
	TWA	15 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (09 2016)
Carbon Black - Total dust	TWA	50 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (09 2016)
	TWA	15 mg/m3	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (09 2016)
Titanium dioxide - Total dust	PEL	15 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Titanium dioxide - Respirable fraction	TWA	15 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (03 2016)
Titanium dioxide - Total dust	TWA	15 mg/m3	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (03 2016)
Titanium dioxide - Respirable fraction	TWA	5 mg/m3	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (03 2016)
Titanium dioxide - Total dust	TWA	50 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (03 2016)
Titanium dioxide - Respirable finescale particles	TWA	2.5 mg/m3	US. ACGIH Threshold Limit Values, as amended (01 2022)
Titanium dioxide - Respirable nanoscale particles	TWA	0.2 mg/m3	US. ACGIH Threshold Limit Values, as amended (01 2022)
Amorphous silica - Inhalable particles	TWA	10 mg/m3	US. ACGIH Threshold Limit Values, as amended (01 2021)
Amorphous silica - Respirable particles	TWA	3 mg/m3	US. ACGIH Threshold Limit Values, as amended (01 2021)
Amorphous silica - Respirable fraction	TWA	5 mg/m3	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (09 2016)
Amorphous silica - Total dust	TWA	15 mg/m3	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (09 2016)
	TWA	50 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (09 2016)
Amorphous silica - Respirable fraction	TWA	15 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (09 2016)
Amorphous silica	TWA	0.8 mg/m3	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (09 2016)
	TWA	20 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (09 2016)
Aluminum oxide - Respirable fraction	PEL	5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Aluminum oxide - Total dust	PEL	15 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
	TWA	50 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (03 2016)
Aluminum oxide - Respirable fraction	TWA	15 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (03 2016)
	TWA	5 mg/m3	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (03 2016)
Aluminum oxide - Total dust	TWA	15 mg/m3	US. OSHA Table Z-3 (29 CFR 1910.1000), as

			amended (03 2016)
Aluminum oxide - Inhalable particles	TWA	10 mg/m3	US. ACGIH Threshold Limit Values, as amended (01 2021)
Aluminum oxide - Respirable particles	TWA	3 mg/m3	US. ACGIH Threshold Limit Values, as amended (01 2021)
Aluminum oxide - Respirable fraction	TWA	1 mg/m3	US. ACGIH Threshold Limit Values, as amended (01 2025)

Chemical name	Type	Exposure Limit Values	Source
Diisodecyl phthalate	TWA	5 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended (11 2010)
Iron oxide - Respirable fraction	TWA	5 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended (01 2020)
Iron oxide - Dust - as Fe	TWA	5 mg/m3	Canada. British Columbia OELs: Table of Exposure Limits for Chemical Biological Substances (Workers Compensation Board); as amended (07 2007)
Iron oxide - Fume - as Fe	STEL	10 mg/m3	Canada. British Columbia OELs: Table of Exposure Limits for Chemical Biological Substances (Workers Compensation Board); as amended (07 2007)
	TWA	5 mg/m3	Canada. British Columbia OELs: Table of Exposure Limits for Chemical Biological Substances (Workers Compensation Board); as amended (07 2007)
Iron oxide - Dust and fume - as Fe	TWA	5 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended (09 2017)
Carbon Black - Inhalable	TWA	3 mg/m3	Canada. British Columbia OELs: Table of Exposure Limits for Chemical Biological Substances (Workers Compensation Board); as amended (09 2011)
Carbon Black - Inhalable fraction	TWA	3 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended (06 2015)
Carbon Black - Inhalable dust	TWA	3 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended (03 2020)
Titanium dioxide - Total dust	TWA	10 mg/m3	Canada. British Columbia OELs: Table of Exposure Limits for Chemical Biological Substances (Workers Compensation Board); as amended (07 2007)
Titanium dioxide - Respirable fraction	TWA	3 mg/m3	Canada. British Columbia OELs: Table of Exposure Limits for Chemical Biological Substances (Workers Compensation Board); as amended (07 2007)
Titanium dioxide	TWA	10 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended (11 2010)
Titanium dioxide - Total dust	TWA	10 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended (09 2017)

Appropriate Engineering Controls

Observe good industrial hygiene practices. Observe occupational exposure limits and minimize the risk of inhalation of vapors and mist. Mechanical ventilation or local exhaust ventilation may be required.

Individual protection measures, such as personal protective equipment (PPE)

Eye/face protection:

Wear safety glasses with side shields (or goggles).

Skin Protection

Hand Protection:	Additional Information: Use suitable protective gloves if risk of skin contact.
Skin and Body Protection:	Wear suitable protective clothing.
Respiratory Protection:	In case of inadequate ventilation use suitable respirator. Seek advice from local supervisor.
Hygiene measures:	Observe good industrial hygiene practices. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	
Physical state:	liquid
Form:	Paste
Color:	Brown
Odor:	Mild
Odor Threshold:	No data available.
Freezing point:	No data available.
Boiling Point:	No data available.
Flammability:	No
Upper/lower limit on flammability or explosive limits	
Explosive limit - upper:	No data available.
Explosive limit - lower:	No data available.
Flash Point:	No data available.
Auto-ignition temperature:	No data available.
Decomposition Temperature:	No data available.
pH:	No data available.
Viscosity	
Dynamic viscosity:	No data available.
Kinematic viscosity:	No data available.
Flow Time:	No data available.
Solubility(ies)	
Solubility in Water:	Practically Insoluble
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Vapor pressure:	No data available.
Relative density:	1.33
Density:	No data available.

Bulk density:	No data available.
Relative vapor density:	Vapors are heavier than air and may travel along the floor and in the bottom of containers.
Particle characteristics:	Not applicable.

Other information

Evaporation Rate:	Slower than Ether

10. Stability and reactivity

Reactivity:	No data available.
Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	No data available.
Conditions to avoid:	Avoid heat or contamination.
Incompatible Materials:	Avoid contact with oxidizing agents (e.g. nitric acid, peroxides and chromates).
Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on likely routes of exposure

Inhalation:	In high concentrations, vapors, fumes or mists may irritate nose, throat and mucus membranes.
Skin Contact:	May be harmful in contact with skin.
Eye contact:	Eye contact is possible and should be avoided.
Ingestion:	May be ingested by accident. Ingestion may cause irritation and malaise.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation:	No data available.
Skin Contact:	No data available.
Eye contact:	No data available.
Ingestion:	No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral

Product:	Not classified for acute toxicity based on available data.

Specified substance(s):

Iron oxide	LD 50 (Rat): > 5,000 mg/kg
Carbon Black	LD 50 (Rat): > 10,000 mg/kg
Titanium dioxide	LD 50 (Rat): > 5,000 mg/kg
Amorphous silica	LD 50 (Mouse): > 5,000 mg/kg
Aluminum oxide	LD 50 (Rat): > 15,900 mg/kg

Dermal

Product: ATEmix: 3,207.08 mg/kg

Inhalation

Product: Not classified for acute toxicity based on available data.

Specified substance(s):

Titanium dioxide	LC 50 (Rat): 3.43 mg/l

Repeated dose toxicity

Product: No data available.

Skin Corrosion/Irritation

Product: No data available.

Specified substance(s):

Iron oxide	in vivo (Rabbit): Not irritating , 24 - 72 h
Carbon Black	in vivo (Rabbit): Not Classified , 24 - 72 h
Titanium dioxide	in vivo (Rabbit): Not Classified , 24 h
Amorphous silica	in vivo (Rabbit): Not Classified , 72 h
Aluminum oxide	in vivo (Rabbit): Not irritating , 24 - 72 h

Serious Eye Damage/Eye Irritation

Product: No data available.

Specified substance(s):

Aluminum oxide	Rabbit, 24 - 72 h: Not irritating

Respiratory or Skin Sensitization

Product: No data available.

Carcinogenicity

Product: Suspected of causing cancer.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

Carbon Black	Overall evaluation: Possibly carcinogenic to humans.
Titanium dioxide	Overall evaluation: Possibly carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogenic components identified

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053), as amended:

No carcinogenic components identified

Germ Cell Mutagenicity

In vitro

Product: No data available.

In vivo

Product: No data available.

Reproductive toxicity

Product: No data available.

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Aspiration Hazard

Product: No data available.

Other effects: No data available.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product:	No data available.
Specified substance(s):	
Aluminum oxide	LC 50 (Oncorhynchus mykiss, 96 h): 0.61 mg/l

Aquatic Invertebrates

Product:	No data available.
Specified substance(s):	
Aluminum oxide	EC 50 (Ceriodaphnia dubia, 48 h): 1.5 mg/l Experimental result, Weight of evidence

Chronic hazards to the aquatic environment:

Fish

Product:	No data available.
Specified substance(s):	
Amorphous silica	NOEL (Fish): 57.001 mg/l QSAR
Aluminum oxide	NOEL (Danio rerio): 548.3 µg/l experimental result

Aquatic Invertebrates

Product:	No data available.
Specified substance(s):	
Iron oxide	NOEC (Daphnia magna): >= 20 mg/l experimental result Experimental result, Key study
Titanium dioxide	NOEC (Daphnia magna): 0.5 mg/l estimated by calculation Estimated by calculation, Disregarded study
Amorphous silica	NOEC (Daphnia magna): 68 mg/l experimental result Experimental result, Key study
Aluminum oxide	NOEC (Daphnia magna): 137 µg/l experimental result Experimental result, Weight of evidence

Toxicity to Aquatic Plants

Product:	No data available.

Persistence and Degradability

Biodegradation

Product:	No data available.
Specified substance(s):	

Carbon Black	11 % (28 d) Detected in water. Experimental result, Key study

BOD/COD Ratio
Product: No data available.

Bioaccumulative potential
Bioconcentration Factor (BCF)
Product: No data available.

Partition Coefficient n-octanol / water (log Kow)
Product: No data available.

Mobility in soil: No data available.

Other adverse effects: Very toxic to aquatic organisms.

13. Disposal considerations

Disposal methods: Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Contaminated Packaging: No data available.

14. Transport information

TDG:

Not Regulated

CFR / DOT:

Not Regulated

IMDG:

Not Regulated

15. Regulatory information

US Federal Regulations
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
None present or none present in regulated quantities.

US. Toxic Substances Control Act (TSCA) Section 5(a)(2) Final Significant New Use Rules (SNURs) (40 CFR 721 and 725, Subpt E)

None present or none present in regulated quantities.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053), as amended
None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

Chemical Identity	Reportable quantity

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Delayed (Chronic) Health Hazard

US. EPCRA (SARA Title III) Section 304 Extremely Hazardous Substances Reporting Quantities and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substances

US. EPCRA (SARA Title III) Section 313 Toxic Chemical Release Inventory (TRI) Reporting
Not Regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)
None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65
For more information go to www.P65Warnings.ca.gov.

International regulations

Montreal protocol
Not applicable

Stockholm convention
Not applicable

Rotterdam convention
Not applicable

Kyoto protocol
Not applicable

VOC:

Regulatory VOC (less water and exempt solvent)	:	0 g/l
VOC Method 310	:	0.00 %

Inventory Status:

Australia AICS:	One or more components in this product are not listed on or exempt from the Inventory.
Canada DSL Inventory List:	All components in this product are listed on or exempt from the Inventory.
EC Inventory:	One or more components in this product are not listed on or exempt from the Inventory.
Japan (ENCS) List:	One or more components in this product are not listed on or exempt from the Inventory.
China Inv. Existing Chemical Substances:	One or more components in this product are not listed on or exempt from the Inventory.
Korea Existing Chemicals Inv. (KECI):	One or more components in this product are not listed on or exempt from the Inventory.
Canada NDSL Inventory:	One or more components in this product are not listed on or exempt from the Inventory.
Philippines PICCS:	One or more components in this product are not listed on or exempt from the Inventory.
US TSCA Inventory:	All components in this product are listed on or exempt from the Inventory.
New Zealand Inventory of Chemicals:	One or more components in this product are not listed on or exempt from the Inventory.
Japan ISHL Listing:	One or more components in this product are not listed on or exempt from the Inventory.
Japan Pharmacopoeia Listing:	One or more components in this product are not listed on or exempt from the Inventory.

16.Other information, including date of preparation or last revision

Revision Date:	05/11/2026
Version #:	1.1
Further Information:	No data available.
Disclaimer:	For Industrial Use Only. Keep out of Reach of Children. The hazard information herein is offered solely for the consideration of the user, subject to their own investigation of compliance with applicable regulations, including the safe use of the product under every foreseeable condition.