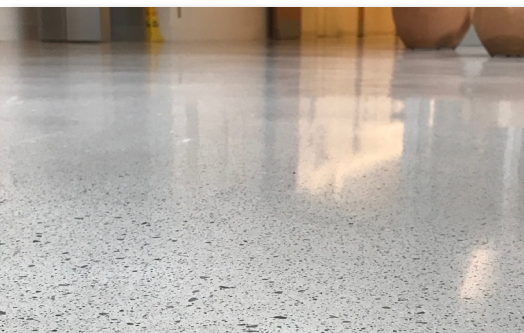




LEVEL TOP POLISHING GUIDE



DIAMOND TOOLING

SASE EQUIPMENT

- Initial cut using 80 grit Blue double-segment metal bond (Larger equipment may require 120 grit for initial cut)
- Cross cut using 150 grit Blue double-segment metal bond
- Densify
- 100 grit 3" puck-style resin bond
- 200 grit 3" puck-style resin bond
- 400 grit 3" puck-style resin bond
- 800 grit 3" resin polishing pad
- 1500 grit 3" resin polishing pad

Next day apply Euclid Guard and burnish using 800 grit and 1500 grit burnishing pads.

Recommended thinning of Euclid Guard prior to application to reduce the amount of stacking.



HUSQVARNA EQUIPMENT

- Initial Cut: 50 grit Elite-Grind G1440 (pink) double segment metal bond (4 total passes - 2 length-wise, 2 width-wise, alternating)
- Cross Cut: 100 grit Elite-Grind G1440 (pink) double segment metal bond (2 total passes - 1 length-wise, 1 width-wise)
- Densify w/ sodium silicate or lithium silicate
- 50 grit (Velcro) P 1200 series 3" puck style resin bond
- 100 grit (Velcro) P 1200 series 3" puck style resin bond
- 200 grit HiperFlex FP40 pads 9" diameter
- 400 grit HiperFlex FP40 pads 9" diameter
- 800 grit HiperFlex FP40 pads 9" diameter
- 1500 grit HiperFlex FP40 pads 9" diameter (if desired)
- 3000 grit HiperFlex FP40 pads 9" diameter (if desired)



A full scale mock-up with the specific polishing contractor and polishing equipment is always recommended for best results.

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